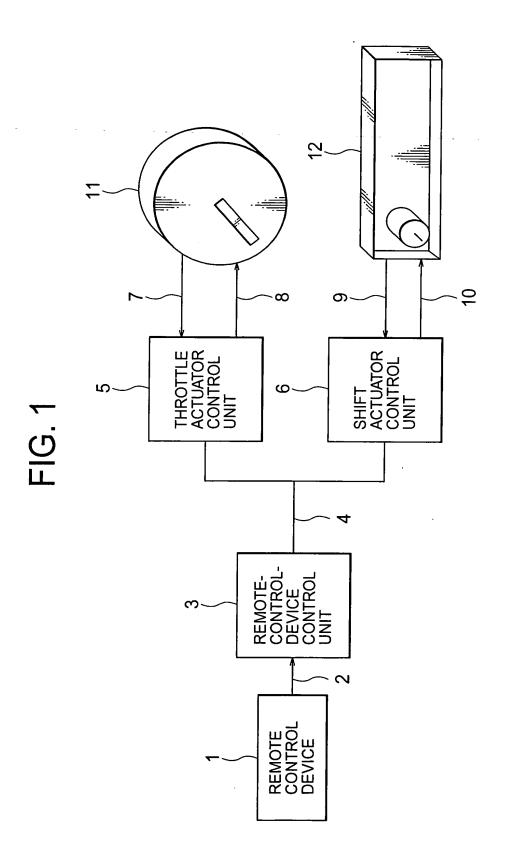
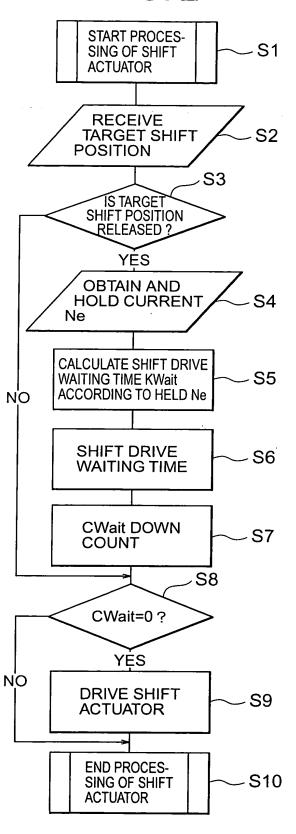
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FIG. 2

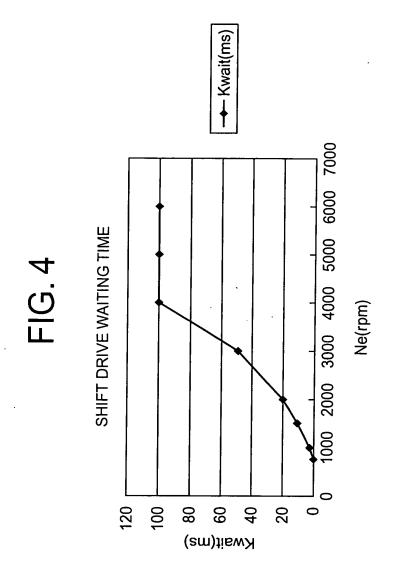


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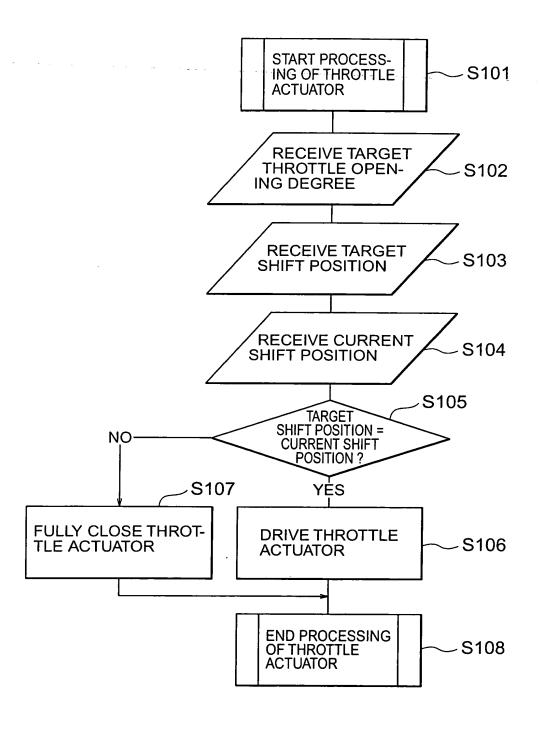
Ne(rpm)	0009	2000	4000	3000	2000	1500	1000	750
Kwait(ms)	100	100	100	20	20	10	2	0

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FIG. 5



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FIG. 6

